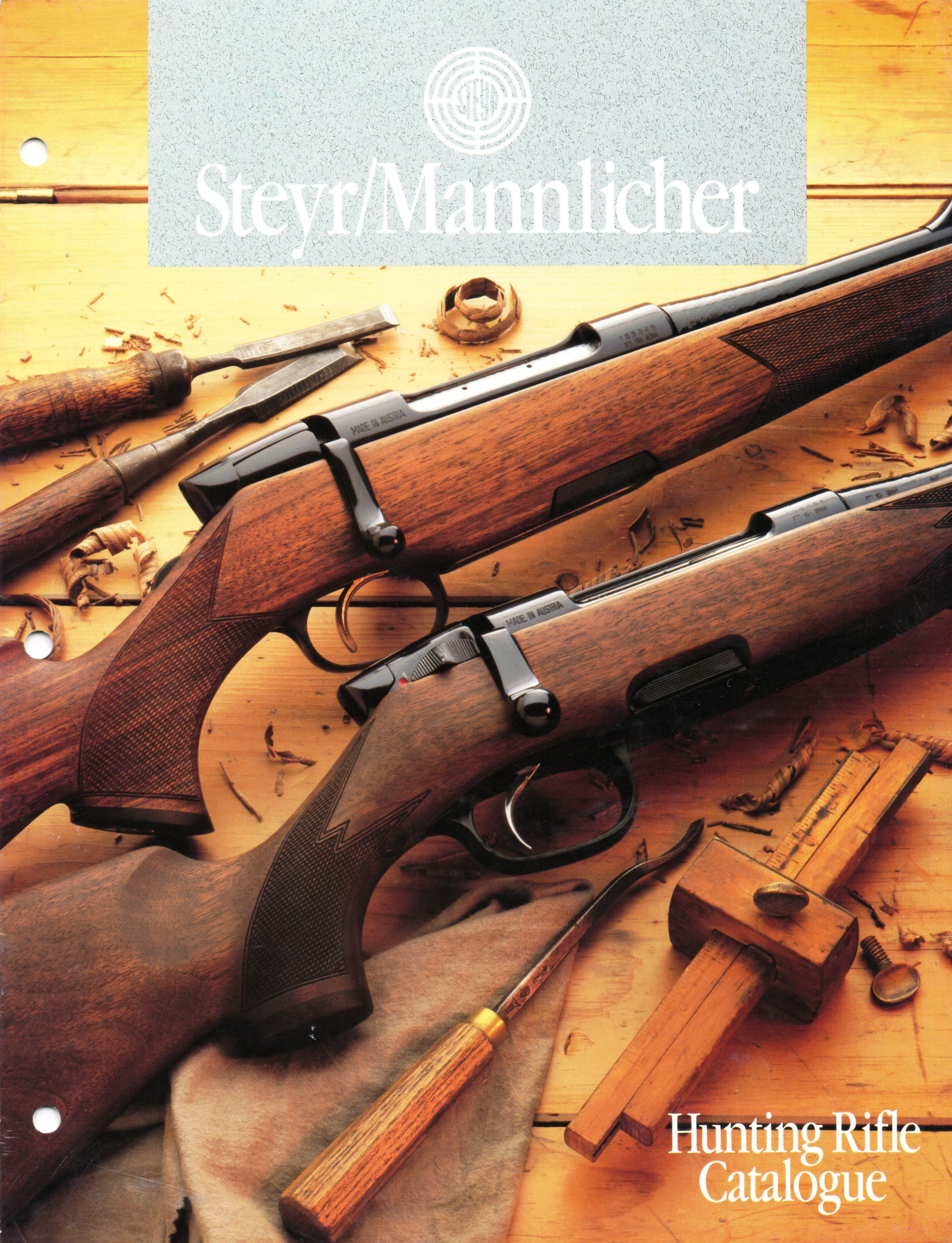
Steyr/Mannlicher



Hunting Rifle Catalogue

Old World Craftsmanship and New Age Technology

Since 1853, precision-crafted Steyr-Mannlicher rifles have set the benchmark for quality, accuracy, and versatility in the world of hunting, sporting, and professional marksmanship. From the first breech loading rifle to the most advanced military assault rifle in history, Steyr has consistently been driven by an uncompromising commitment to quality and progress in rifle design, testing, and production.

Today, widely imitated but still unsurpassed, the Steyr-Mannlicher name represents the many generations of manufacturing experience, innovation, and time-tested service that continue to revolutionize the firearms industry, while producing the ultimate hunting and sporting rifles for connoisseurs worldwide. Cold hammer-forged barrels, ultra-smooth actions, and fine hand-crafted stocks are all part of the Austrian-made quality and accuracy built into every Steyr-Mannlicher. Available in Sporter and Luxus models in a wide range of calibers, the comprehensive Steyr-Mannlicher line ranges from extra-light repeating rifles all the way up to magnum calibers for big game.

Whatever your hunting preferences, wherever your hunting grounds, Steyr-Mannlicher offers a rifle guaranteed to suit your needs, enhance your skill, and perform reliably for a lifetime.

Sporter Series

A superb extra-light repeating rifle with a reduced overall length, the Sporter series meets the highest international standards for functional design, accuracy, and lasting value. All Sporter models feature a five-round interchangeable rotary magazine made of Makrolon®, the space-age synthetic material tested and proven effective for rapid loading and unloading.

No other manufacturer offers the shooter more options than Steyr-Mannlicher. With painstakingly cold-hammer-forged barrel and oil-rubbed walnut stock, the sleek European-style Sporter is available in the famous Mannlicher full-stock design or half-stock version.

Unlike other rifle manufacturers, Steyr-Mannlicher builds four action lengths, each individually tailored for specific cartridge lengths and calibers. All action lengths, SL (Super Light), L (Light), M (Medium), and S (Magnum), are available with either single trigger or the traditional European double set triggers. (Note: full-stock not available in magnum calibers.)

Both full and half-stock Sporter models feature the classic ovate Bavarian cheekpiece.

Professional

The Professional can take anything: rain, abrasion, heat, cold, snow, oil, grease, tropics, or tundra. Rugged and functional with a tough synthetic stock made of ABS Cycolac®, this rifle stock simply will not swell, break, or crack. Not a showpiece, the Professional is for those hunters seeking an exceptional everyday rifle which will perform to the highest standards of efficiency, accuracy, and capacity—no matter what.

SSG

The world's first production synthetic-stocked centerfire rifle, the SSG is the international leader in shooting precision. Originally designed as a military sniper rifle, this superbly accurate firearm offers the same comfort and performance of the Steyr hunting rifles and has become extremely popular among serious sportsmen. Features include a durable ABS Cycolac® stock design, ultra-fast bolt-action, a cocked indicator for added safety, single or double set trigger, and five-round rotary or optional ten-round staggered magazine. The receiver is milled to NATO Stanag specs for acceptance of Steyr quick-detach ring mounts available in 1″, 26 mm, or 30 mm. An optional 6 × 42 mod. 2 FM scope is also available.

S/T

The S/T model is a heavy-barreled version of the models designed for big game hunting under temperate or tropicalized conditions. The S/T model is available in .375 H & , 9.3 × 74, and .458 Win. Mag. An optional butt-stock magazine is also available on these big bore rifles, allowing for lightning-fast magazine changes, reduced recoil, and enhanced balance.

Varmint

Designed especially for small game shooting, the Varmint is a walnut half-stock rifle with a heavy barrel specifically designed for scoped use. For cooling during rapid fire, the Varmint's forestock is well-ventilated, a feature which also helps keep the rifle's weight manageable. The grip area is enlarged and stipple-textured to maintain a firm hold under lengthy periods of shooting. The Varmint is available with either a single or double set trigger.

Luxus Series

The Steyr-Mannlicher Luxus is indisputably the world's premier production rifle. Renowned for its strong, butter-smooth action and gracefully tapered European design, the Luxus features a choice of walnut full-stock or half-stock design and a combination shotgun/set trigger that, when simply pushed forward, is set for phenomenally accurate hairtrigger performance.

Three action lengths are available: the L (Light), M (Medium), and S (Magnum). Other features of the Luxus series include the highly functional steep-angled pistol grip, effortless rotary slide safety conveniently located on the rear tang of the receiver, steel trigger guard, and steel three-round inline box magazine. With its slender elegant lines and unsurpassed performance, the Luxus is guaranteed to please the most discriminating sportsman.

The Luxus' aesthetic appeal is enhanced by its swept-back European cheekpiece design.

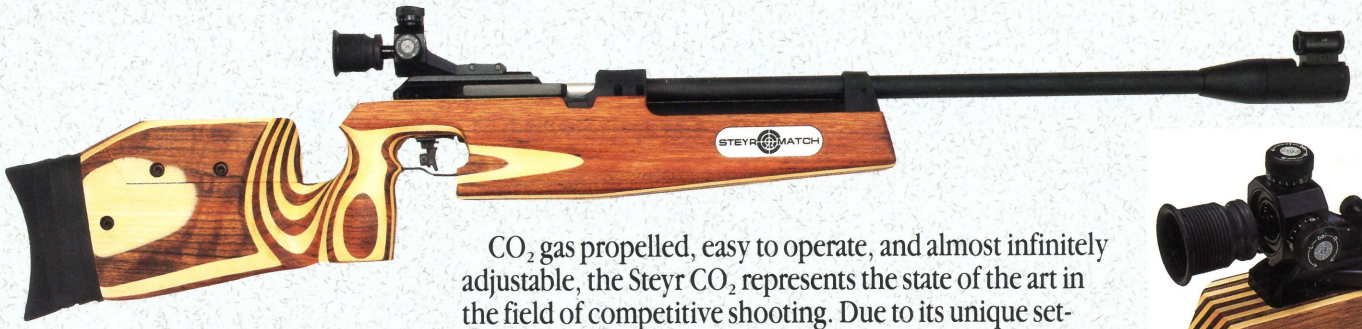
Engraving

Fine hand-engraving and scrollwork turn a functional rifle into a thing of beauty and endow it with an individual value and personality of its own. Every rifle in the Steyr-Mannlicher Sporter and Luxus series can be provided, at your option, with exquisite handcrafted engravings and scrollwork. Choose from flat or relief-cut game scenes with oak-leaf scrollwork borders, or ask about custom engraving, available on request.

Carving

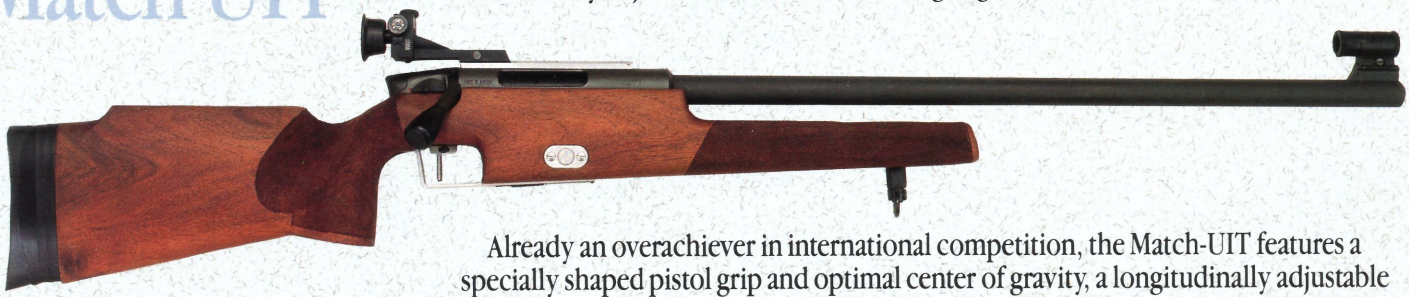
Hand checkering, a timeless tradition among the makers of fine hunting rifles, is standard on all Steyr-Mannlicher rifles on the forestock and pistol grip. (The Varmint model is stippled.) However, other carved motifs may be used to replace the checkering or to embellish the right-hand side of the stock. Game motifs, oak-leaf scrollwork, other carved patterns, and custom carving are all available on request.

Steyr CO_2



CO_2 gas propelled, easy to operate, and almost infinitely adjustable, the Steyr CO_2 represents the state of the art in the field of competitive shooting. Due to its unique set-back cold hammer-forged barrel and its action and trigger layout, shot generation is 30 percent quicker than other makes. All steel parts are case-hardened for maximum durability and long life. The precision ball bearing diopter sights can be rotated ± 15° in both directions so that the shooter may adjust them to his own canting angle.

Match UIT



Already an overachiever in international competition, the Match-UIT features a specially shaped pistol grip and optimal center of gravity, a longitudinally adjustable straight and wide trigger, adjustable first-stage trigger pull, enlarged bolt handle for rapid fire, and non-glare band for sighting. Cold hammer-forged barrel accuracy guarantees this rifle's competitive edge.

	.222 Rem.	.222 Rem. Mag.	.223 Rem.	5.6×50 Mag.	5.6×57	.243 Win.	.308 Win.	6.5×57	.270 Win.	7×64	.30-06 Spr.	9.3×62	6.5×68	7mm Rem. Mag.	.300 Win. Mag.	8×685	.22-250 Rem.	6mm Rem.	6.5×55	7.5 Swiss	7×57	8×57JS	9.3×64	.375 H&H Mag.	.458 Win. Mag.	4.5mm (1.77)
Sporter (SL)	●	●	●	●																						
(L)					●	●	●										●	●								
(M)								●	●	●	●	●							●	●	●	●				
S and S/T													●	●	●	●							●	●	●	
Professional (M)								●	●	●	●	●							●	●	●	●				
Luxus (L)					●	●	●																			
(M)								●	●	●	●	●							●	●						
(S)													●	●	●	●										
SSG						●	●																			
Varmint	●		●		●	●	●										●									
Match UIT							●																			
CO_2																										●

GSI
Steyr Division of GSI
P.O. Box 129
Trussville, AL 35173

SPEC SHEET

VARMINT

Barrel Length	26″
Magazine	5 Round Rotary
Trigger	Double Set or Single
Weight [Approx]	7.92 Lbs.
Stock Finish	Oil Rubbed W/Rifle Type Rubber Pad

MODELS SL/L

LUXUS

MODELS L/M

Stocks	Full Stock	Half Stock
Barrel Length	20″	23.6″
Magazine	3 Round Inline	3 Round Inline
Trigger	Single Set	Single Set
Weigth [Approx]	L: 6.8 Lbs. M: 7.26 Lbs.	L: 7.26 Lbs. M: 7.7 Lbs.
Stock Finish	*Oil Rubbed*	*Oil Rubbed*

LUXUS

MODELS

Stock	Half Stock [Only]
Barrel Length	26″
Magazine	3 Round Inline
Trigger	Single Set
Weight [Approx]	8 Lbs.
Stock Finish	Oil Rubbed

STEYR SSG

Stock	ABS Cycolac® W/Spacers, or Optional Walnut
Barrel Length	26″
Magazine	5 Round Rotary or Optional 10 Round Staggered
Trigger	Double Set or Single
Weight [Approx]	8.5 Lbs.
Scope Mounts [Option]	Precision Slide On/Quick Detach

SPEC SHEET

SPORTER SERIES	MODELS SL-L-M	
Stocks	Full Stock	Half Stock
Barrel Length	20"	23.6"
Magazine	5 Round Rotary	5 Round Rotary
Trigger	Double Set or Single	Double Set or Single
Weight [Approx]	SL: 6.16 Lbs.	6.27 Lbs.
	L: 6.27 Lbs.	6.38 Lbs.
	M: 6.82 Lbs.	7. Lbs.
Stock Finish [All Models]	Oil Rubbed	

NOTE: SL and L Models have rifle type rubber butt pad. Half stock models do not have forend tip [Picture not shown in catalog].

SPORTER SERIES	MODELS S-S/T
Stock	Half Stock Only
Barrel Length	26"
Magazine	4 Round Rotary
Trigger	Double Set or Single
Weigth [Approx]	S: 8.36 Lbs.
	S/T: 9 Lbs.
Stock Finish	Oil Rubbed
Option	Butt Stock Magazine [Extra Charge]

MODEL M PROFESSIONAL	
Stock	ABS Cycolac ® W/Ventilated Rubber Pad
Barrel Length	20" & 23.6"
Magazine	5 Round Rotary
Trigger	Double Set or Single
Weight [Approx]	7.25 Lbs.